



# ASSEMBLY INSTRUCTIONS

## 507-355 DC-B Replacement Filter Kit

1. Unplug power to dust collector before proceeding.
2. Remove top lid assembly from drum and shake to remove as much excess dust from filter as possible. This will reduce the chance of dust/dirt falling into fan housing which will cause damage later.
3. Place top lid assembly on a stable work area and remove and discard wing nut, washer, and old filter. (Take care not to allow dirt to fall into opening of vacuum motor.)
4. Inspect opening of fan motor for any foreign material which may have dropped into opening and remove it before continuing.
5. Find extension nut and screw onto existing threaded shaft. **DO NOT TIGHTEN.**
6. Place replacement cartridge filter in place, down over threaded shaft.  
(Note: 1/2" x 3/8" 7" dia. Gasket is placed against underside of lid.)
7. Steel plate on gasket of cartridge filter.
8. Add rubber washer on steel plate.
9. Place 3/8" flat washer on rubber washer. Use additional steel washer, (Three are included with kit) if necessary to space thumbscrew to enable better tightening in step #10.
10. Fasten assembly together using thumb screw. When you are sure everything is secure in place, re-assemble top lid assembly to drum.
11. Place label over the existing label on top of motor housing.
12. In the future, order P/N 504775 for replacement cartridge filter: Only after kit is installed.

